MATERIAL MANUFACTURE STATEMENT

Certificate No.:	Initial date:	Validity:
11871-2017-PC-IND Rev. 02	28 December, 2017	27 December, 2029

This statement consists of 3 pages

This is to certify that the product(s)

Welded Pipes

Manufactured by,

Ratnamani Metals & Tubes Ltd.

Survey No. 474, Anjar - Bhachau Road, Village: Bhimasar, Tal. Anjar, Dist. Kutch - 370 240, Gujarat, India.

has been reviewed / assessed with respect to:
THE REQUIREMENTS SPECIFIED IN NORSOK M-650 ED. 4 ON QUALIFICATION OF MANUFACTURERS OF SPECIAL MATERIALS AND FOUND TO COMPLY.

Applications/limitations:

See page 2 & 3

This Material Manufacture Statement to be read in full.
Reference to the part of this statement which may lead to misinterpretation is not permissible.

This certificate is valid for the following products:

NORSOK M-630:2020 MDS D42 Rev. 6 ASTM A928 UNS S31803 Class 1
NORSOK M-630:2020 MDS D42 Rev. 6 ASTM A928 UNS S32205 Class 1

Place and date:
Chennai; 17 April, 2025

For the issuing office:
DNV Business Assurance India Pvt. Ltd.

Iyer, Hariharan Sundareswara
Digitally signed by Iyer, Hariharan Sundareswara
Date: 2025.04.17 23:22:08 +05'30'

Hariharan Sundareswara
Manager – Product Certification

Certificate No.: 11871-2017-PC-IND Rev. 02
Project no : PRJC-530663-2015-PRC-IND

Certificate history

Revision	Description	Issue Date
02	Recertification by DNV Business Assurance India Pvt. Ltd.	17 April, 2025
01	Recertification by DNVGL Business Assurance India Pvt. Ltd	21 September, 2020
00	Original Statement	28 December, 2017

Products covered by this Statement

Product Description	Product Material Specification and Grade	Product Limitation		Manufacturer's Summary & QTR reference
		Tested	Qualified	
Welded Pipes	NORSOK M-630:2020 MDS D42 Rev. 6, ASTM A928 UNS S31803 Class 1	Thk: 20.00 mm	Thk: 25.00 mm	RMTL/K/D42/NS/08 Rev. 01, dt. 01.11.2024 & RMTL/K/QTR/07 Rev. 02, dt. 17.04.2025
		Wt: NA	Wt: NA	
	NORSOK M-630:2020 MDS D42 Rev. 6, ASTM A928 UNS S32205 Class 1	Thk: 20.00 mm	Thk: 25.00 mm	RMTL/K/D42/NS/09 Rev. 01, dt. 01.11.2024 & RMTL/K/QTR/08 Rev. 02, dt. 17.04.2025
		Wt: NA	Wt: NA	

Sites covered by this Statement

Site Name	Address
Ratnamani Metals & Tubes Ltd.	Survey No. 474, Anjar - Bhachau Road, Village: Bhimasar, Tal. Anjar, Dist. Kutch - 370 240, Gujarat, India

Applications/Limitations

1. This material manufacture statement does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650 / NORSOK M-630.
2. Supply of the products as listed above shall be as per inspection documentation EN 10204 type - 3.1 / 3.2 requirements under the discretion of the Purchaser.
3. The production test sample shall be as per relevant MDS under the discretion of the purchaser.
4. The re-qualification process as per NORSOK M-650 Ed. 4, clause 8.2 shall be repeated if any essential changes are made to the production route or the manufacturing procedure. e.g. major change of manufacturing process/method/equipment, heat treatment process/procedure etc.
5. If production is carried out at different plants / locations, a separate qualification is required for each plant. This applies also for change of in-house to subcontractors or change of subcontractor for essential operations as e.g. heat treatment, etc.
6. Weld repair of base material is not permitted.
7. NDT operator qualification shall be as per EN ISO 9712 and based on the purchaser's requirements.
8. Welding shall be carried out by qualified welders according to qualified procedures as per the respective MDS of NORSOK M-630 and approved by Notified Body (NoBo) or Recognized Third Party Organization (RTPO).
9. A temperature uniformity survey for the heat treatment furnaces shall be carried out annually inaccordance with API Spec 6A Annex M, ASTM A991 or equivalent and additional requirements of NORSOK M-650 Ed. 4 Annex B.
10. This certificate is issued after satisfactory completion of Renewal of qualification as per Norsok M-650 Ed. 4 cl. 6.2 and Norsok M-630:2020
11. This statement is issued based on the request from the Manufacturer.
12. Acceptance of QTR is at the discretion and determination of the purchaser.

Terms and conditions

The Statement is subject to the following terms and conditions:

- Product Liability rests with Manufacturer, in case of damages caused by defective products
- The Statement is valid only for the product(s) listed above
- A visit shall be made to the manufacturer in case of changes to essential variables, manufacturing summary or during re-qualification. Manufacturer shall inform the local DNV office for any changes made with respect to QTR / Manufacturing Summary

The following changes may render this Statement invalid:

- Any deviation to application / limitation listed above
- Changes or amendments to the reference standard and manufacturing summary

END OF STATEMENT