CERTIFICATE

TÜV NORD Systems GmbH & Co. KG

certifies that the company

Ratnamani Metals & Tubes Limited
(SS Plant, Kutch Works)
Survey No. 474, Anjar-Bhachau Road, Village: Bhimasar
Taluka: Anjar, Dist: Kutch, Gujarat - 370 240, India

has been verified and recognized
as welding workshop based on the requirements of the standard

DIN EN ISO 3834-2

Comprehensive quality requirements

Certificate-No.: 07/204/1326/HS/3757/22

The range of validity and details of the inspection can be seen
on the back page and in our report

No.: 8121014018

The company is using a quality assurance system,
technical equipment, qualified personnel and procedures for joining processes.

This certificate is valid until

November 2025

TÜV NORD Systems

Hamburg, 30.01.2023

TÜVNORD Digitally signed by Schneider Viktor

To verify the validity of the digital signature of the TÜV NORD Systems employee, the installation of the TÜV NORD GROUP root certificate is required: https://www.tuev-nord.de/en/customer-login/digital-signature/

Certification body
of TÜV NORD Systems GmbH & Co. KG
Accredited Body

TÜV NORD Systems GmbH & Co. KG • Technikzentrum • Certification Body
Große Bahnstraße 31 • 22525 Hamburg
Telefon (040) 8557-2368 • Fax (040) 8557-2710 • E-mail: technikzentrum@tuev-nord.de

DAkkS Deutsche Akkreditierungsstelle D-ZE-11074-03-00

Scope of the welding activities

Only valid in relation and as an attachment to the certificate DIN EN ISO 3834 Part 3

Manufacturer: Ratnamani Metals & Tubes Limited (SS Plant, Kutch Works), India
Cert.-no.: 07/204/1326/HS/3756/22
Date of issue: 30.01.2023

1 Product(s) of the manufacturer
In the following depending on possibly further required certifications:
Austenitic and Austenitic Ferritic Stainless Steel Welded Tubular

2 Product standards and other standards (see DIN EN ISO 3834-5)

DIN EN ISO 9606-1, DIN EN ISO 14732
DIN EN ISO 5817
DIN EN ISO 15614-1

3 Material groups (acc. to CEN ISO/TR 15608)
8.1, 10.1

4 Welding processes and related material groups

Welding processes (acc. to ISO 4063) with grade of mechanization	Material groups (acc. to CEN ISO/TR 15608)
141 TIG Tungsten inert gas welding, manual	8.1, 10.1
142 TIG Tungsten Inert gas welding, automatic	8.1, 10.1
121 SAW Submerged arc welding, fully mechanized	8.1, 10.1
15 Plasma Welding, automatic	8.1, 10.1
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5 Responsible welding coordinators

Name	Qualification	Scope of competence and level *
K. P. Shyam	IWT	Responsible welding coordinator C
Het Dhruv	---	Support welding coordinator
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* The level of knowledge complies with ISO 14731 B, S or C