Certificate

TN/ISO3834/15395/25

Report No. / Manufacturer No. / Validity remark: 8124397003 / 15395 / 21.05.2026 - 30.11.2027

Quality Requirements for Fusion Welding of metallic Materials

We hereby confirm, that the manufacturer

Ratnamani Metals and Tubes Limited
(CS Plant Kutch Works)
Survey No. 474, Anjar Bhachau Road, Village: Bhimasar- 370 240
Kutch, Gujarat, India

has been assessed and recognised on the basis of

DIN EN ISO 3834 part 2
Comprehensive Quality Requirements

The company applies a quality assurance system and has appropriately suitable operational equipment, qualified personnel and joining procedures.

The scope of the certification and the details of the assessment can be found in the scope of the certificate and in the report.

Auditor: Siddharth Singh

Hamburg, 21.05.2026

Digitally signed by Schneider Viktor

Accredited Certification Body

DAkkS Deutsche Akkreditierungsstelle D-ZE-11074-03-00

TÜV NORD Systems GmbH & Co. KG
Große Bahnstraße 31, 22525 Hamburg, Germany
tuev-nord.de | certifications@tuev-nord.de

TÜV®

TÜVNORDGROUP

Scope of the Certificate

TN/ISO3834/15395/25

Report No. / Manufacturer No. / Validity remark: 8124397003 / 15395 / 21.05.2026 - 30.11.2027

Manufacturing Site(s):
Ratnamani Metals and Tubes Limited
(CS Plant Kutch Works)
Survey No. 474, Anjar Bhachau Road
Village: Bhimasar - 370 240, Kutch, Gujarat, India

Product(s) of the Manufacturer:
Structural components and steel structure until EXC4 according to EN 1090-2,
in the following depending on possibly further required certifications:
Manufacturing of Welded Cylindrical (Hollow) Component for Load Bearing Structural Construction

Product Standard(s) and other Standards (see DIN EN ISO 3834-5):
DIN EN 1090-2
DIN EN ISO 9606-1, DIN EN 14732
DIN EN ISO 5817
DIN EN ISO 15614-1 level 2

Welding Process(es) (acc. to ISO 4063) with Degree of Mechanisation and Material Groups (acc. to CEN ISO/TR 15608):
135 MAG Metal active gas welding, partly-mechanized, for 1, 2.1, 2.2 with ReH ≤ 500 MPa
111 E Manual metal arc welding, for 1, 2.1, 2.2 with ReH ≤ 500 MPa
121 SAW Submerged arc welding, fully mechanized, for 1, 2.1, 2.2 with ReH ≤ 500 MPa

Responsible Welding Supervisor(s)
Name, Given Name / Qualification / Area of Responsibility / Degree of Knowledge *
Paresh Laxmanbhai, Visavadia / IWE / responsible welding coordinator / C
Patel, Pratik Kumar / --- / supporting welding supervisor / B*

* the degree of knowledge must be in accordance with ISO 14731 B, S or C. Please note the reference to DIN EN ISO 14731:2019-07, among others, chap. 5.1 para. 4; in the absence of proof of qualification (i.e. without reference to IWE, IWT or IWS), the manufacturer has responsibly determined the level of knowledge.