----------हिंदी लेटर अभी उपलब्ध नहीं है----------

भारतीय मानक ब्यूरो
BUREAU OF INDIAN STANDARDS

Attachment to Licence No. CM/L- 7566186

CM/L-	Name of the Licensee with the Factory Address	Name of the Product	Indian Standard No.
7566186	RATNMANI METALS & TUBES LTD., Kutch Division, Survey No. 474, Anjar Bhimasar Road, Village Bhimasar Taluka Anjar, null, Anjar, 370240,	Steel Pipes for Water and Sewage (168.3 to 2 540 mm Outside Diameter)	IS 3589:2001

Endorsement No. 28 Dated 22-March-2024

The following addition/deletion in the scope of licence has (have) been approved by the Bureau with effect from Fourteenth February Two Thousand Twenty Four:

Spiral Welded SAW, Grade- Fe 450, Fe 410 and Fe 330, Size- OD from 457.0mm to 2540.0mm, Thickness- 4.0mm to 22.0mm comma Bevel and Plain Ended, Black (without coating)

Other terms and conditions of licence remain same.

Name Abhishek K

Designation SCIENTIST-B

For any other communication	
Address:	Rajkot Branch Office-II-F P No. 364/P, Ward no. 13,Opposite Crystal Mall, Next to Bharat Petrol Pump,Kalawad Road, Rajkot, RAJKOT,GUJARAT,360005
Phone:	0281-2563981, 2563982, 2563984, 2563978
Fax:	0
E-Mail:	rjbo-2@bis.gov.in
Web:	www.bis.org.in, www.manakonline.in

BUREAU OF INDIAN STANDARDS

Attachment to Licence No. CM/L- 7566186

CM/L-No	Name of the Licensee with the Factory Address	Name of the Product	Indian Standard No.
7566186	RATNMANI METALS & TUBES LTD. -Kutch Division, Survey No. 474, Anjar Bhimasar Road, Village Bhimasar Taluka Anjar , , Anjar : 370240	Steel Pipes for Water and Sewage (168.3 to 2 540 mm Outside Diameter)	IS 3589 : 2001

Endorsement No. 26 Dated 17-Jul-2023

Whereas, the licence was valid upto Twenty Ninth September Two Thousand Twenty Three.

Now, consequent upon renewal, the validity of the licence given in schedule of the Licence Dated 28-SEP-2023 has been extended from Twenty Ninth September Two Thousand Twenty Three to Twenty Eighth September Two Thousand Twenty Eight

Other terms and conditions of licence remain same.

Branch Head (Rajkot Branch Office-II)

----------हिंदी लेटर अभी उपलब्ध नहीं है----------

भारतीय मानक ब्यूरो
BUREAU OF INDIAN STANDARDS

Attachment to Licence No. CM/L- 7566186

CM/L-	Name of the Licensee with the Factory Address	Name of the Product	Indian Standard No.
7566186	RATNMANI METALS & TUBES LTD., Kutch Division, Survey No. 474, Anjar Bhimasar Road, Village Bhimasar Taluka Anjar, null, Anjar, 370240,	Steel Pipes for Water and Sewage (168.3 to 2540 mm Outside Diameter)	IS 3589:2001

Endorsement No. 25 Dated 03-May-2023

The following addition in the scope of licence has (have) been approved by the Bureau with effect from First July Two Thousand Twenty Two:

Steel Pipes for Water and Sewage, Method of manufacture-Longitudinal SAW welded, Steel grade- Fe 410 and Fe 330, Size- Outer Diameter: 1422 mm to 2438.4 mm, Thickness - 6.0 mm to 50.0 mm, End of pipe: Bevel ended and Plain ended without protective coating.

The following addition in the scope of licence has (have) been approved by the Bureau with effect from Fourth January Two Thousand Twenty Three: Grade- Fe 330 and Fe 410, Spiral SAW, 457mm OD to 2044mm OD, 4mm to 22mm Thickness, Swelled and Plain Ends, Without coating.

Other terms and conditions of licence remain same.

Name: Parijat Shukla

Designation: Scientist-E and Head, Rajkot Branch Office-II

For any other communication

Address:	Rajkot Branch Office-II-F P No. 364/P, Ward no. 13,Opposite Crystal Mall, Next to Bharat Petrol Pump,Kalawad Road, Rajkot, RAJKOT,GUJARAT,360005
Phone:	0281-2563981, 2563982, 2563984, 2563978
Fax:	0
E-Mail:	rjbo-2@bis.gov.in
Web:	www.bis.org.in, www.manakonline.in

BUREAU OF INDIAN STANDARDS

Attachment to Licence No. CM/L- 7566186

CM/L-No	Name of the Licensee with the Factory Address	Name of the Product	Indian Standard No.
7566186	RATNMANI METALS & TUBES LTD. -Kutch Division, Survey No. 474, Anjar Bhimasar Road, Village Bhimasar Taluka Anjar , , Anjar : 370240	Steel Pipes for Water and Sewage (168.3 to 2 540 mm Outside Diameter)	IS 3589 : 2001

Endorsement No. 23 Dated 16-Jul-2021

Whereas, the licence was valid upto Twenty Eighth September Two Thousand Twenty One.

Now, consequent upon renewal, the validity of the licence given in schedule of the Licence Dated 28-SEP-2021 has been extended from Twenty Eighth September Two Thousand Twenty One to Twenty Eighth September Two Thousand Twenty Three

Other terms and conditions of licence remain same.

Branch Head (Rajkot Branch Office-II)

सत्यमेव जयते

भारतीय मानक ब्यूरो

(उपभोक्ता मामले, खाद्य एवं सार्वजनिक वितरण मंत्रालय-भारत सरकार)

BUREAU OF INDIAN STANDARDS

(Ministry of Consumer Affairs, Food & Public Distribution-Govt. of India)

• PAN No. : AAAEB0431G • GSTIN : 24AAAEB0431G1ZH

राजकोट शाखा कार्यालय / Rajkot Branch Office :

एफ. पी. नं. 364 /P, वोर्ड नं. 13, F.P. No. 364 / P. Ward No. 13, क्रिस्टल मॉल के सामने, Opp. Crystal Mall, भारत पेट्रोल पंप के पास, Near Bharat Petrol Pump, कालावाड रोड, Kalawad Road, राजकोट - 360 005. (गुजरात) Rajkot - 360 005. (Gujarat) दूरभाष / Tel. : 0281-2563981/2563982/2563983/2563978 ई-मैल / e-mail : rjbo@bis.gov.in वेबसाइट / Website : www.bis.gov.in

SPEED POST

Our Ref: RJBO /L- 7566186

Dated: 10/12/2020

Subject: **Acceptance to manufacture of Longitudinal SAW Pipes as per IS 3589:2001**

M/s RATNMANI METALS & TUBES LTD.
Kutch Division, Survey No. 474, Anjar Bhimasar Road,
Village Bhimasar Taluka Anjar,
District : Kutch, Gujarat-370240

Dear Sir,

This has reference to BIS Certification Marks Licence no 7566186 granted to you for use of Standard Mark on your product Steel Pipes for Water and Sewage Specification as per IS 3589:2001

In this context it is hereby informed that as per your request, submission of conforming test reports from BIS approved laboratory and passing of sample in factory testing, your process of **Longitudinal Submerged Arc Welding** for manufacture of pipes (**Steel Pipes for Water and Sewage, Steel Grade: Fe330 and Fe410, Size: OD 406.4 to 1422 mm, Thickness: 6.0 to 50.0 mm, End of Pipe: Plain and Bevel ended with no protective coating**) as per IS 3589:2001 is agreed.

Thanking you,

Yours faithfully

10/12/2020

(S. D. RANE)
SCIENTIST-E & HEAD

भारतीय मानक ब्यूरो
BUREAU OF INDIAN STANDARDS

(Rajkot Branch Office)

Address : 1st Floor, NSIC Administrative Building,
NSIC Campus, Aji Industrial Area,
Bhavnagar Road, Rajkot-360003
PAN NO. AAATBO431G
Phones : 0281-2385157,2385159,2385160
Fax : 0281-2387469
E-mail : rbo@bis.org.in
Web : http://www.bis.org.in

ATTACHMENT TO LICENCE NO. CM/L- 7566186

CML NO	NAME OF THE LICENSEE WITH ADDRESS	PRODUCT	IS NO
7566186	RATNMANI METALS & TUBES LTD. Kutch Division, Survey No. 474, Anjar Bhimasar Road, Village Bhimasar Taluka Anjar District Kachchh Gujarat 370240	Steel pipes for water and sewage (168.3 to 2 540 mm outside diameter) -	IS 3589 : 2001

ENDORSEMENT NO. 13 Dated 09 JAN 2013

The following additional (sizes/types/grades etc.) has (have) been included in Columns (2) of the First Schedule and Column (1) of the Second Schedule of the Licence along with the Standard Mark in Column (1) of First Schedule with immediate effect

Steel pipes for water & sewage, OD 457mm thickness up to & including 9.0 mm, ERW, Grade Fe 330 & Fe 410, black, plain & bevelled ends

This Endorsement supersedes Endorsement No. 12 dated 04/01/2013

Other terms and conditions of Licence remain the same.

(M. RADHAKRISHNA)
SCIENSTIST F & HEAD

भारतीय मानक ब्यूरो
BUREAU OF INDIAN STANDARDS

Address : 'Sunflower House',III Floor,
Bhaktinagar Circle,
Rajkot
360002
Phones : 0281-2378607-2378252

Fax : 0281-2378251.
E-mail : rbo@bis.org.in
Web : http://www.bis.org.in

Rajkot Branch Office

ATTACHMENT TO LICENCE NO. CM/L- 7566186

CML NO	NAME OF THE LICENSEE WITH ADDRESS	PRODUCT	IS NO
7566186	RATNMANI METALS & TUBES LTD. KUTCH DIVISION SURVEY NO. 474 VILLAGE-. BHIMASAR ANJAR-BACHAU ROAD TALUKA:ANJAR. DIST:KUTCH GUJRAT-370240	Steel pipes for water and sewage (168.3 to 2 540 mm outside diameter) -	IS 3589 : 2001

ENDORSEMENT NO. 2 Dated 22052006

The following additional varieties have been included in Columns(2) of the first schedule and column (1) of the Second Schedule of the Licence along with the Standard Mark in Column (1) of First Schedule with immediate effect..

Sizes from 168.3mm to 355.6mm OD to cover the range from 168.3 mm OD to 406.4mm OD, ERW, Black, Bevelled /Plain ends , Grade Fe 330 & Fe 410

Other terms and conditions of Licence remain the same.

DIRECTOR

भारतीय मानक ब्यूरो
BUREAU OF INDIAN STANDARDS

Address : 'Sunflower House',III Floor,
Bhaktinagar Circle,
Rajkot
360002
Phones : 0281-2378607-2378252

Fax : 0281-2378251.
E-mail : rbo@bis.org.in
Web : http://www.bis.org.in

Rajkot Branch Office

ATTACHMENT TO LICENCE NO. CM/L- 7566186

CML NO	NAME OF THE LICENSEE WITH ADDRESS	PRODUCT	IS NO
7566186	RATNMANI METALS & TUBES LTD. KUTCH DIVISION, SURVEY NO. 474, VILL. BHIMASAR,ANJAR-BACHAU ROAD,TALUKA:ANJAR. ANJAR Gujarat 370240	Steel pipes for water and sewage (168.3 to 2 540 mm outside diameter) -	IS 3589 : 2001

ENDORSEMENT NO. 1 Dated 26/04/2006

The following additional (sizes/types/grades etc.) has (have) been included in Columns(2) of the first schedule and column (1) of the the Second Schedule of the Licence alongwith the Standard Mark in Column (1) of First Schedule with effect from Twenty Sixth April Two Thousand and Six.

Grade Fe330 & Fe 410 Size 406.4mm OD, ERW and from 457mm OD to 508mm OD & 2032mmOD to 2540mm OD to cover the range from457mm OD to 2540mm OD, Spirally welded SAW, Beveled/Plain ends, Black

Other terms and conditions of Licence remain the same.

(J CHAKRABORTY)

SCIENTIST-E (Director)

Original copy

भारतीय मानक ब्यूरो
BUREAU OF INDIAN STANDARDS

Rajkot Branch Office

Address:'Shahjanand House',III Floor,
Bhaktinagar Circle,
Rajkot-360002
Phones : 0281-2378607-2378252
Fax: 0281-2378251.
E-Mail: rbo@bis.org.in
web : http://www.bis.org.in

REGISTERED A/D

Our Ref :CM/L-7566186 Dated :04 Oct 2005

Subject: Grant of BIS Certification Marks Licence No. CM/L-7566186 as per IS 3589 : 2001

RATNMANI METALS & TUBES LTD.,
KUTCH DIVISION, SURVEY NO. 474, VILL. BHIMASAR,ANJAR-BACHAU ROAD,TALUKA:ANJAR.,
Distt : Kachchh, Gujarat-370240

Dear Sir,

With reference to your application, we are pleased to inform you that it has been decided to grant you a licence to use the Standard Mark in respect of the following:

Product: **Steel Pipes for Water and Sewage (168.3 to 2 540 mm Outside Diameter) - Specification**

IS No : **IS 3589 : 2001**

Type/Size/Grade/Variety covered under licence :
Welded Pipes for Water and Sewage, spirally welded SAW, Grade Fe330 & Fe 410 Size from 610mm OD to 1829mm OD, Bevelled/Plain ends, Black

2. The licence is being granted with the explicit condition that you will mark entire/substantial production which conforms to the Indian Standards referred above.

3.The number assigned to this licence is CM/L- 7566186 which has been made operative from 29/09/2005 and is valid upto 28/09/2006. The licence number should invariably be referred to in your future correspondence.

4.According to sub-regulation (2) of Regulation 6 of Bureau of Indian Standards (Certification) Regulation, 1988, the licence fee of Rs 1000/- and the marking fee of Rs. 24000.00as stipulated in the Second Schedule of this licence is payable by you with effect from 29/09/2005 for the period of validity of the licence.

Service tax @10.2% as applicable shall also be charged.

5.Minimum marking fee stipulated therein is payable by you regardless of the whether you actually mark your product or not with the Standard Mark. Our Receipt No.7605028 dated 03/10/2005for Rs. 27550.00for the licence fee (Rs.1000/-) and the minimum marking enclosed.

6. This advance minimum marking fee will be carried over to the next year on every renewal. The actual marking fee calculated on the unit rate on the production marked or the minimum marking fee, whichever is higher shall be payable by you at the time of renewal.

7. With a view to streamlining the reporting of quantity marked, calculation and collections of marking fee on the unit rate basis, fees will be calculated on the production marked during the first nine months of operation of the licence at the time of first renewal and the production marked during twelve months comprising the last three months of the previous operative year, at the time of second and subsequent renewals. In case the licence expires, the entire production marked till the expiry date shall be taken into account for calculating the marking fee payable.

8. The Scheme of Testing and Inspection DOC: STI/3589/6:JUN 2002 which has already been accepted by you vide your letter dated 08/09/2005 will have to be implemented by your organization strictly and control function in your organization. The supervision of the operation of the Scheme shall be done by a person responsible for the quality control function in your organization. Kindly inform us the name and designation of the person who will be held responsible for the operation and maintenance of the Scheme. Any future change in this respect will have to be communicated by you to us and whenever this takes place.

9.We are enclosing a sheet giving the preferred dimensions of the Standard Mark to enable you to prepare the designs of the Standard Mark for marking the above product. Photographic reduction in any size is permissible. This will ensure the relative proportions of the different dimensions are maintained. Preferred dimensions may be used as far as possible. Kindly get the designs of the stencil/label/rating plate incorporating the Standard Mark approved by us. You will be permitted to commence marking the above mentioned product only after approval by this office.

10. On commencement of marking of your product for which you are licensed, you may advertise your product with Standard Mark in hoardings, slides and newspapers only during the validity of your licence. The use of Standard Mark on letterheads and publicity literature will be permitted only on receipt of your assurance that in the event of cancellation or lapsing of your licence, the letterheads etc. with the Standard Mark will be destroyed/obliterated. The required assurance may please be submitted in the enclosed proforma.

11. You are requested to intimate us the actual date from which you intend to introduce the use of Standard Mark on your product. Our Inspecting Officer may be present in your factory at that time to assist you in adopting the Scheme of Testing and Inspection (STI) and in the maintenance of test records.

12. The Licence is being granted for you factory situated at : KUTCH DIVISION, SURVEY NO. 474, VILL. BHIMASAR,ANJAR-BACHAU ROAD,TALUKA:ANJAR. ANJAR Kachchh and the rights and privileges under the licence shall not be exercised by any other firm/company/factory,etc.This licence is not transferable.In the event of shifting of the manufacturing and testing equipment from the licenced premises to some other place ,use of Standard Mark shall be stopped till the new premises are inspected and found to be satisfactory by us in respect of manufacturing and testing facilities available there and address of the new premises is endorsed in the licence.

13. A copy/copies of test report(s) of the sample(s) drawn at the time of preliminary inspection of your factory is/are enclosed for your records.

14. You are requested to intimate to this office the address of your servicing unit where applicable and the name and designation of the person, his telephone and telex number who should be contacted in case of complaints. It is obligatory on your part as a licensee to keep this office informed about changes taking place from time to time in your declared list of servicing units.

15. The licence is enclosed.

16. You are requested to send us back the enclosed proforma No. CMD/PF615 duly filled in.

17. An instruction sheet containing "Responsibilities of BIS Licensees" is also enclosed for information / compliance.

Kindly acknowledge receipt of this letter.

Thanking you,

Yours faithfully,

(S.K.JAIN)
DIRECTOR & HEAD

Encls.: As above

२. इस अनुज्ञप्ति (लाइसेंस) के सात ये अधिकार और बाध्यताएं है जिनका अनुबंध उक्त अधिनियम के आधीन बनाए गए विनियमं में है। अनुज्ञप्तिधारी अपनी बाध्यताओं का अनुसरण करते हुए, इसकी दूसरी अनुसूची में उल्लिखित चिन्ह लगाने की नियत फीस सम्यव् रीति से और नियत समय पर देगा तथा परीक्षण और निरीक्षण की उस स्कीम को, जिसकी प्रति संलग्न है, ब्यूरो की संतुष्टि के अनुरू चलाएगा।

2. This licence carries the rights and obligations stipulated in the Regulations made under the above mentionec Act. In pursuance of this obligation,the licensee shall pay in due manner and time the scheduled Marking Fee set out in the, Second Schedule hereto and maintain to the satisfaction of the BUREAU the Scheme of Testing and Inspection a copy of which is attached hereto.

३. यह अनुज्ञप्ति (लाइसेंस) 29 सितंबर 2005 से 28 सितंबर 2006 तक विधिमान्य

रहेगी और विनियमों में विहित रूप में इसका नवीकरण हो सकेगा।

3.This license shall be valid from TWENTY-NINTH SEPTEMBER , TWO THOUSAND FIVE to TWENTY-EIGHTH SEPTEMBER , TWO THOUSAND SIX and may be renewed as prescribed in the Regulations.

आज दो हजार पाँच के अक्तूबर मास के चौथे दिन
हस्ताक्षरित तथा मद्रांकित ।

Signed,Sealed and Dated this FOURTH day of OCTOBER TWO THOUSAND FIVE

भारतीय मानक ब्यूरो की ओर से

for BUREAU OF INDIAN STANDARDS

प्रमुख (राजकोट)/उप/अपर महानिदेशक

Head (Rajkot)/Dy./Addl Director General

प्रथम अनुसूची

THE FIRST SCHEDULE

मानक चिन्ह STANDARD MARK (1)	वस्तु/प्रसंस्करण ARTICLE/PROCESS (2)	भारतीय मानक INDIAN STANDARD(S) (3)
IS 3589 CM/L-7566186	Welded Pipes for Water and Sewage, spirally welded SAW, Grade Fe330 & Fe 410 Size from 610mm OD to 1829mm OD, Bevelled/Plain ends, Black	IS 3589 : 2001 Steel Pipes for Water and Sewage (168.3 to 2 540 mm Outside Diameter) - Specification